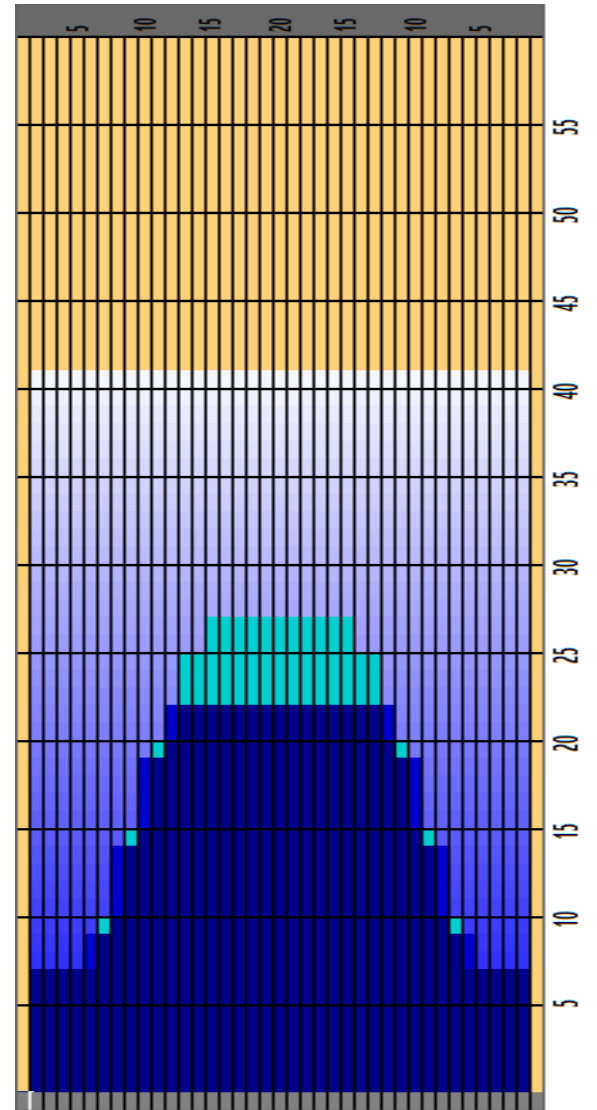


Oil Pattern Distance	41	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	15 mL	Reverse Oil Total	8.75 mL	Volume Oil Total	23.75 mL
Tank Configuration	N/A	Tank A Conditioner	CURVE	Tank B Conditioner	CURVE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	3	A	148	0.0	7.6	7.6	7400
2	7L	7R	1	18	3	A	27	7.6	10.1	2.5	1350
3	9L	9R	2	18	3	A	46	10.1	15.2	5.1	2300
4	11L	11R	2	18	3	A	38	15.2	20.3	5.1	1900
5	13L	13R	2	18	3	A	30	20.3	25.4	5.1	1500
6	15L	15R	1	18	3	A	11	25.4	27.9	2.5	550
7	2L	2R	0	22	3	A	0	27.9	39.0	11.1	0
8	2L	2R	0	26	2	A	0	39.0	41.0	2.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	41.0	22.0	-19.0	0
2	12L	12R	1	22	3	B	17	22.0	18.9	-3.1	850
3	10L	10R	2	18	3	B	42	18.9	13.8	-5.1	2100
4	8L	8R	2	18	3	B	50	13.8	8.7	-5.1	2500
5	6L	6R	1	14	4	B	29	8.7	6.8	-1.9	1450
6	2L	2R	1	14	4	B	37	6.8	4.9	-1.9	1850
7	2L	2R	0	10	4	B	0	4.9	0.0	-4.9	0



Cleaner Ratio Main Mix                    5:1  
 Cleaner Ratio Back End Mix                5:1  
 Cleaner Ratio Back End Distance         59  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.39	1.48	1.02	1.02	1.48	3.39

